



LEIDS UNIVERSITAIR MEDISCH CENTRUM

**USER REQUIREMENT SPECIFICATIONS  
COMPOUNDING ROBOT**

*COMPOUNDING ROBOT FOR READY TO ADMINISTER IV ADMIXTURES*

<b>Afdeling Klinische Farmacie &amp; Toxicologie/Dept Clinical Pharmacy &amp; Toxicology</b>	
Verantwoordelijke sectie:	<i>Bereidingen/Production</i>
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<b>Autorisatie Plan van Eisen/Authorisation URS</b>			
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Approval			
Approval			

**Inhoud**

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## 1 Introduction

This is the User Requirement Specification (URS) for a compounding robot. This robot needs to prepare IV admixtures that are ready to administer to the patient. With this compounding robot cytostatic and non-cytostatic IV admixtures will be prepared.

## 2 Aim

The aim of this specification is to describe the specific requirements for the compounding robot.

## 3 User Requirement Specifications

### 3.1 General:

- Compliant with the current GMP directives.
- Compliant with the current CE certificating directives.
- Input supply voltage/frequency: 230 V / 50 Hz
- Designed for pharmaceutical processes.
- Rebuilding of the existing manufacturing facility is not necessary in order to place the robot.
- Is able to fit within a Laminar Downflow Unit. Preferable in Clean Air EF/SB4 (interior dimensions lxdxh (mm): 1180x550/470x744).
- Is already been put into operation in other hospitals for patient care.

### 3.2 Material

- In- and outside surfaces have to be smooth and easily cleaned/disinfected.
- Product quality: material made of stainless steel AISI 316L, silicon, Teflon or EPDM suitable for pharmaceutical use

### 3.3 Technical specifications

- IV bags and syringes of different dimensions are compatible.
  - IV bags: 50, 100, 250, 500, 1000 ml
  - Syringes: 1,0-50 ml
- A minimum of 10 bags or syringes can be produced per batch.
- Can handle pre-attached lines
- RFID controlled to ensure correct drug and container
- Gravimetric controlled dispensing
- Weight accuracy: deviations should not exceed >5% of declared
- Low heat generating (should not be more than the heat emission of a laminar downflow unit in work mode).
- Carry over vial management is possible in order to reduce spillage.
- Capable of removing fluid from bag to achieve specific volumes.
- It is possible to determine the order in which preparations are compounded.
- It is possible to compound multiple (up to four) ingredients in one bag (e.g. ifosfamide and mesna).
- The balances that are used for pre- and postprocessing the batch can be calibrated.

### 3.4 Datamanagement/software

- Compliant with GAMP5 guidelines
- Can be interfaced with current pharmacy computer systems (CMS/CS-EZIS)

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- User defined security levels

### **3.5 Safety (ARBO)**

- Minimal vial and bag contact to reduce contamination risk
- Does not require working in a stressful posture

### **3.6 Documentation**

- Clear instructions/manual in English or Dutch
- Functional (FS) and design specifications (DS) are provided
- IQ/OQ Installation and Functional Qualification documents are sent for approval to the customer before FAT.
- Required basic records:
  - Lay-out (drawing/as built drawing)
  - Specification
  - Documentation
  - P&ID
  - Wiring diagram
  - Material certificates
  - Calibration certificates
  - Machine safety

### **3.7 Maintenance**

- Prevention maintenance is included in service agreement
- Available (by telephone or internet) for troubleshooting during office hours
- Time to repair not more than 2 working days
- Regular software updates to keep the robot up to date

This User Requirement Specification should be approved and signed by the supplier before purchase and is part of the purchase-order.