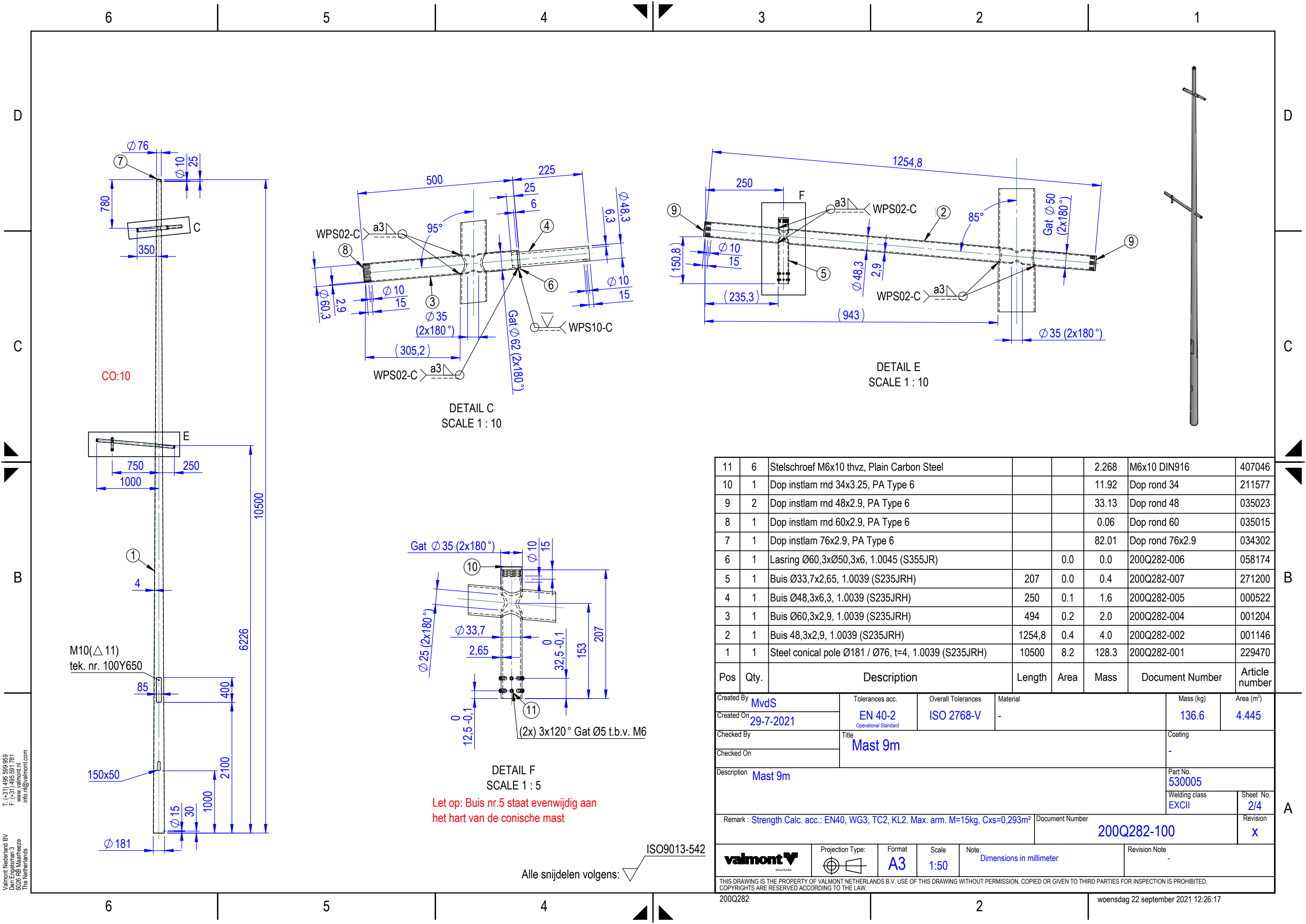




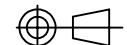
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Let op: Buis nr.5 staat evenwijdig aan
het hart van de conische mast

Alle snijdelen volgens:  ISO9013-542

11	6	Stelschroef M6x10 thvz, Plain Carbon Steel			2.268	M6x10 DIN916	407046
10	1	Dop instlam rnd 34x3.25, PA Type 6			11.92	Dop rond 34	211577
9	2	Dop instlam rnd 48x2.9, PA Type 6			33.13	Dop rond 48	035023
8	1	Dop instlam rnd 60x2.9, PA Type 6			0.06	Dop rond 60	035015
7	1	Dop instlam 76x2.9, PA Type 6			82.01	Dop rond 76x2.9	034302
6	1	Lasring Ø60,3xØ50,3x6, 1.0045 (S355JR)		0.0	0.0	200Q282-006	058174
5	1	Buis Ø33,7x2,65, 1.0039 (S235JRH)	207	0.0	0.4	200Q282-007	271200
4	1	Buis Ø48,3x6,3, 1.0039 (S235JRH)	250	0.1	1.6	200Q282-005	000522
3	1	Buis Ø60,3x2,9, 1.0039 (S235JRH)	494	0.2	2.0	200Q282-004	001204
2	1	Buis 48,3x2,9, 1.0039 (S235JRH)	1254,8	0.4	4.0	200Q282-002	001146
1	1	Steel conical pole Ø181 / Ø76, t=4, 1.0039 (S235JRH)	10500	8.2	128.3	200Q282-001	229470

Pos	Qty.	Description			Length	Area	Mass	Document Number	Article number
Created By MvdS		Tolerances acc.	Overall Tolerances	Material				Mass (kg)	Area (m²)
Created On 29-7-2021		EN 40-2 Operational Standard	ISO 2768-V	-				136.6	4.445
Checked By		Title Mast 9m						Coating	
Checked On								-	
Description Mast 9m								Part No. 530005	
								Welding class EXCII	
Remark : Strength Calc. acc.: EN40, WG3, TC2, KL2. Max. arm. M=15kg, Cxs=0,293m²					Document Number 200Q282-100				Revision X

	Projection Type: 	Format A3	Scale 1:50	Note: Dimensions in millimeter	Revision Note -	
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