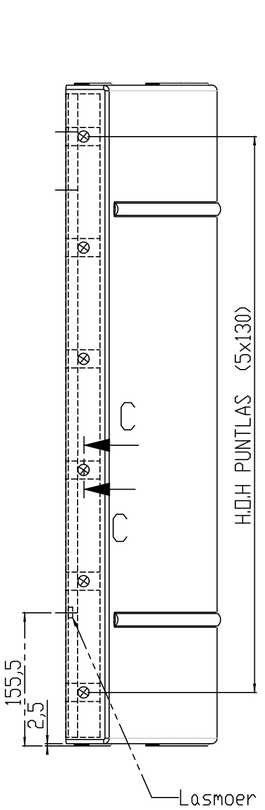
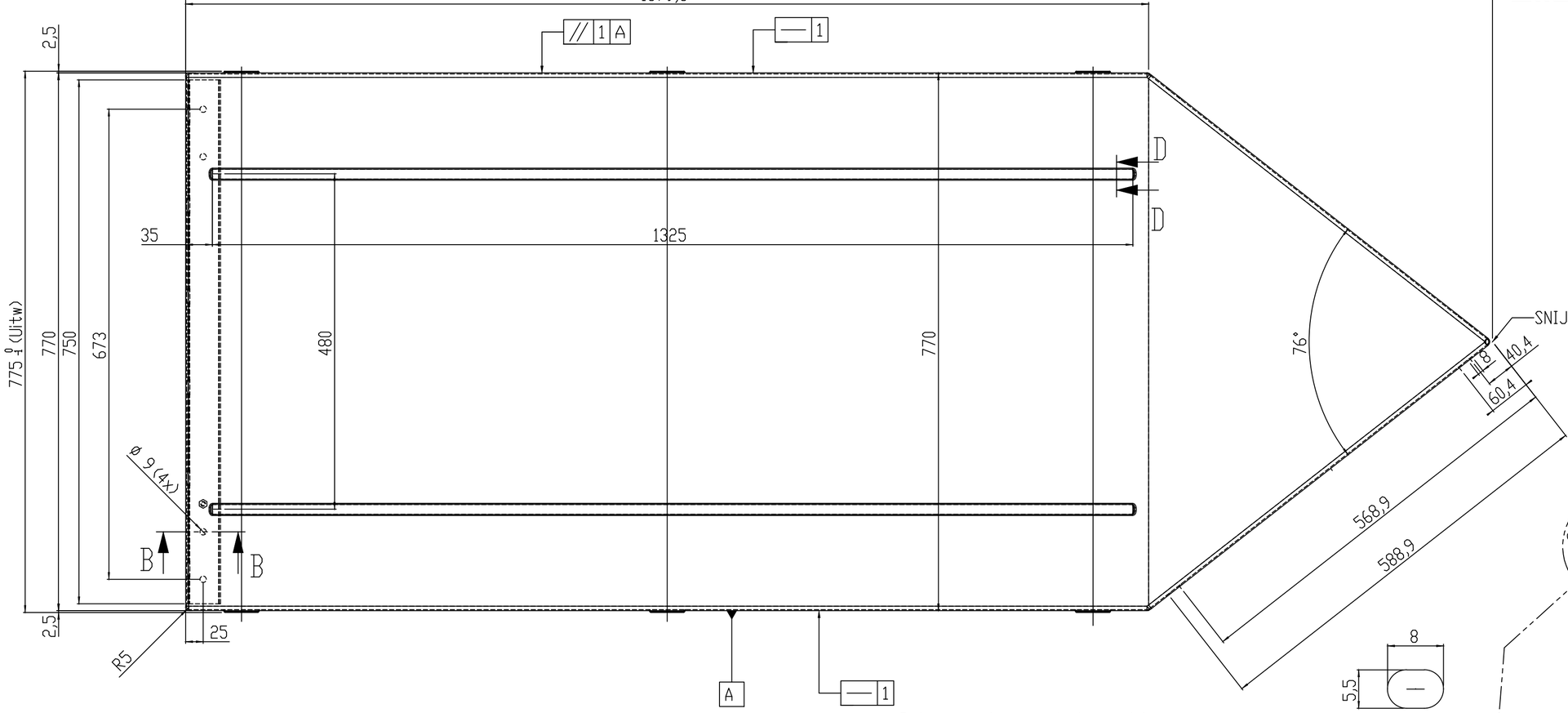
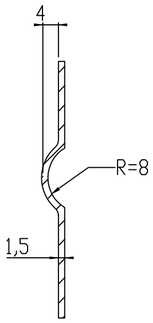
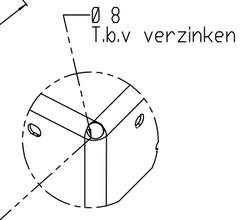
POS NR	PART NUMBER	Default/AANTAL
1	7142-202	1
2	7142-420	1



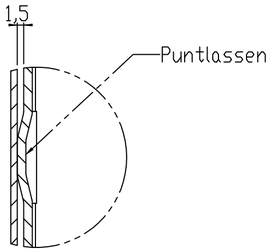




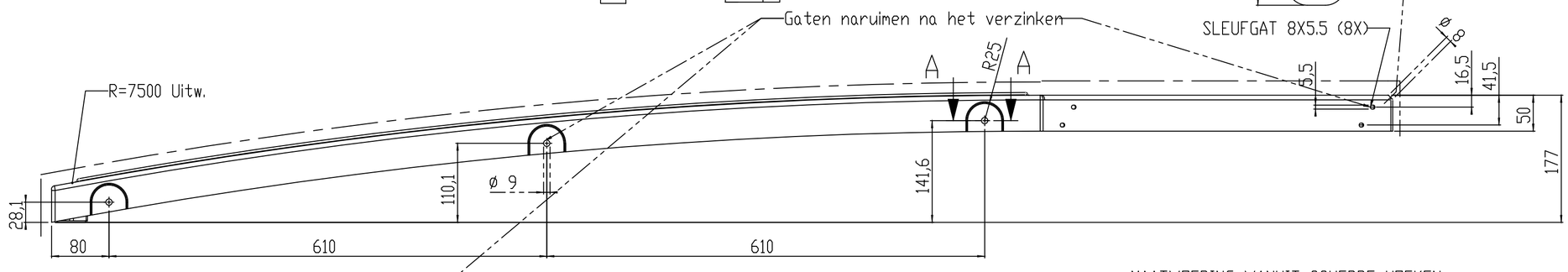
SECTION D-D
SCALE 1:1

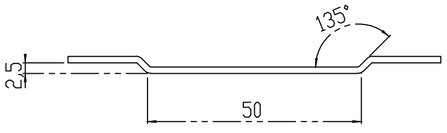


SLEUFGAT 8X5.5 (8X)

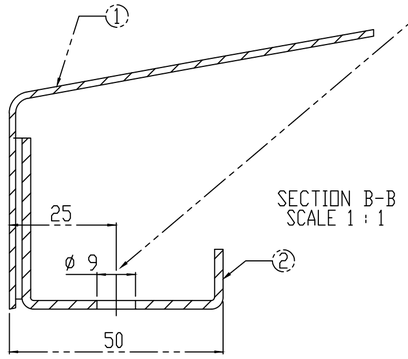


SECTION C-C
SCALE 1:1





SECTION A-A
SCALE 1:1



SECTION B-B
SCALE 1 : 1

MATERIAAL: BLANK PLAATSTAAL WERKSTOFNR: 1.0038 1.5 EN 2MM
TOLERANTIE:
OP ALLE STEEKMATEN VAN DE GATEN: ±0.3MM
OP ALLE GATDIA. : ±0.2MM
OP ALLE ZETMATEN: ±0.5MM, TENZIJ ANDERS AANGEGEVEN.

AFWERKING:
Aluminium verzinken : Proces Microzinq, laagdikte 8-15 mikron.
Gaten naruimen (zie tekening)
Zinkfosfateren
Aanbrengen: 1 Laag kataforese-primer, minimaal 40 µm
Aanbrengen: 1 Laag graffitibestendige polyester poedercoating, laagdikte minimaal 60 µm
Kleur: Grijs RAL 7047

ZICHTZIJDE: ———————

MAATVOERING VANUIT SCHERPE HOEKEN
ALLE BUIGRADII, INWENDIG R=5

SAMENSTELLEN DOOR LASSEN EN PUNTLASSEN
VOLGENS REFERENTIEDAK

	WIJZ: L	Afwerking en gat Ø8	26-08-2015	MG
	REV.	WIJZIGINGEN	DATUM	PAR.

Maaiveld fietsparkeren	DATUM:	01-12-1999
	GETEKEND:	ARK
OMSCHRIJVING: KLUISDAK GELAKT	SCHAAL:	1:5
	FORMAAT:	A2
ProRail	Tolerantie Klasse: ISO 2768-m / Ruwheids Klasse:	WERKNR: –
		CONC/DEF: –
	MATEN IN MM (TENZIJ ANDERS VERMELD)	GEKONTR: –
	AMERIKAANSE PROJECTIE	TEKENINGNUMMER: 7142-202
		BLAD: 1/1

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