

	Tender specification of a Patrol Vessel type A	June 2006
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Surface to be painted	Coat No.	Type of coating	Dry Film Thickness in μm .
Hull outside under waterline (incl. chests, rudders etc.)	1	Epoxy primer / tie coat	40
	2	Abrasion resistant aluminium pure epoxy	150
	3	Abrasion resistant aluminium pure epoxy	150
	4	Elastomeric Foul Release Tie coat (non stick)	100
	5	Elastomeric Foul Release Coating (non stick)	150
OR TBT-FREE ALTERNATIVE SCHEME (AND, IF CONSTRUCTION IS ALUMINIUM, ALSO COPPERFREE)			
Hull outside above waterline, External decks, Bulwarks (In- and outside), External superstructure.	1	Epoxy primer / tie coat	40
	2	Abrasion resistant aluminium pure epoxy	150
	3	Abrasion resistant aluminium pure epoxy	150
	4	Epoxy primer / tie coat	40
	5	Polyurethane Finish	50
Surfaces below deck level (engine room, stores above floor plates etc.)	1	Zinc Phosphate Primer	80
	2	Alkyd Finish	40
Engine room and stores etc. below floor plates	1	Abrasion resistant aluminium pure epoxy	100
	2	Abrasion resistant aluminium pure epoxy	100
Behind panelling	1	Zinc phosphate Primer	80
Freshwater tank	1	Solvent Free Epoxy tank coating	300
Sewage tank and dirty water tank	1	Abrasion resistant aluminium pure epoxy	150
	2	Abrasion resistant aluminium pure epoxy	150
Void spaces and cofferdams	1	Abrasion resistant aluminium pure epoxy	150
Galvanised Iron and Aluminium	1	Epoxy primer / tie coat	40
		Paint system as surroundings	
Fuel and lub. Oil tanks		Not to be painted	

All colours to be used shall be according the colours of the house of the Owner and in concert with the Project Manager. A guarantee of 10 years shall be made up by the supplier in favour of the Owner.