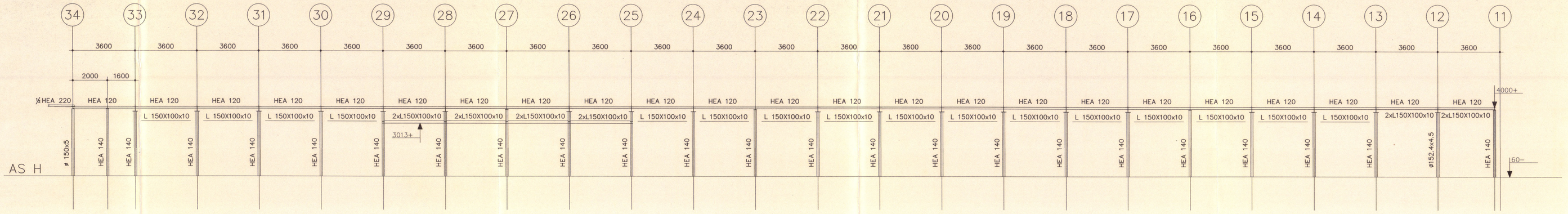
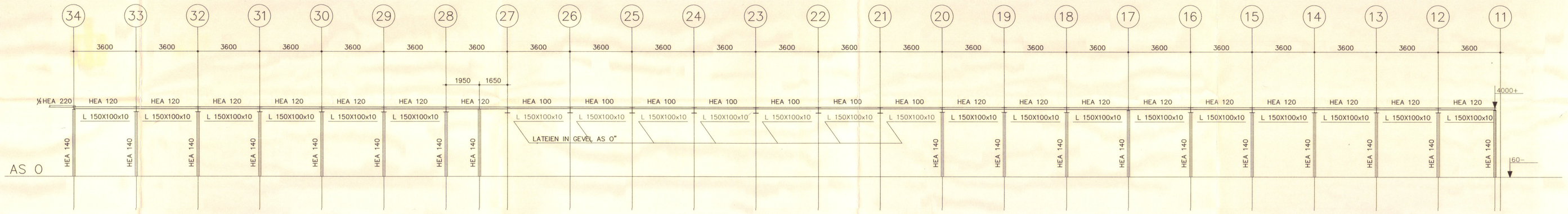
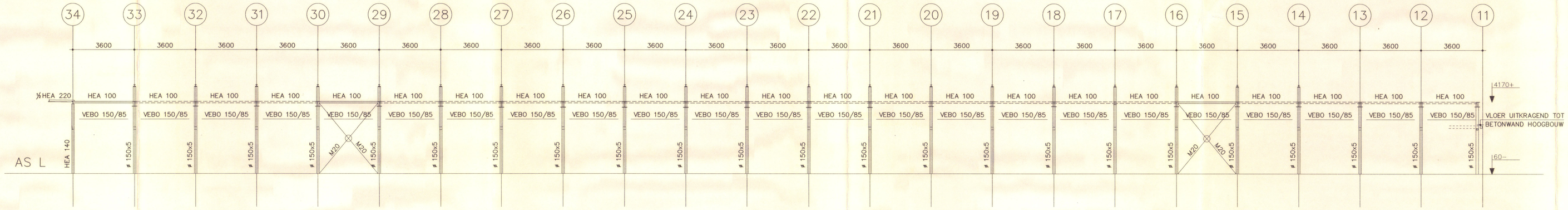
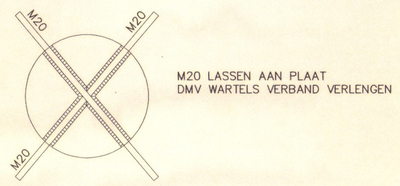


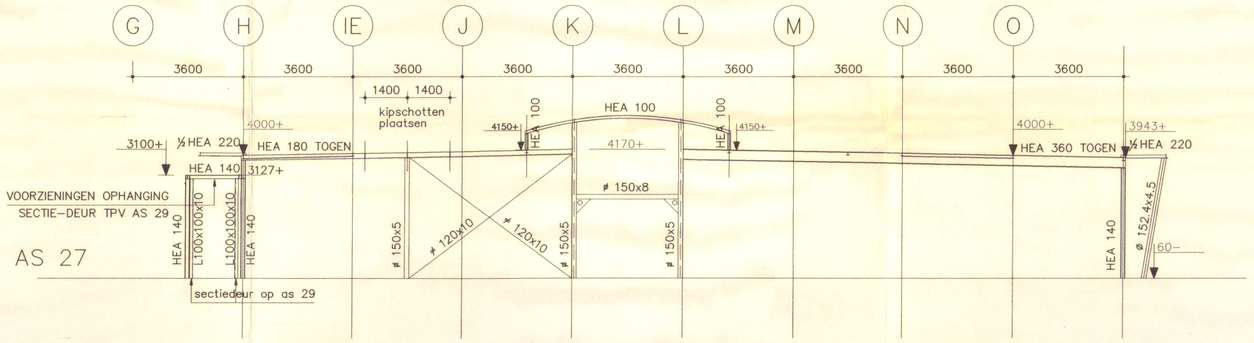


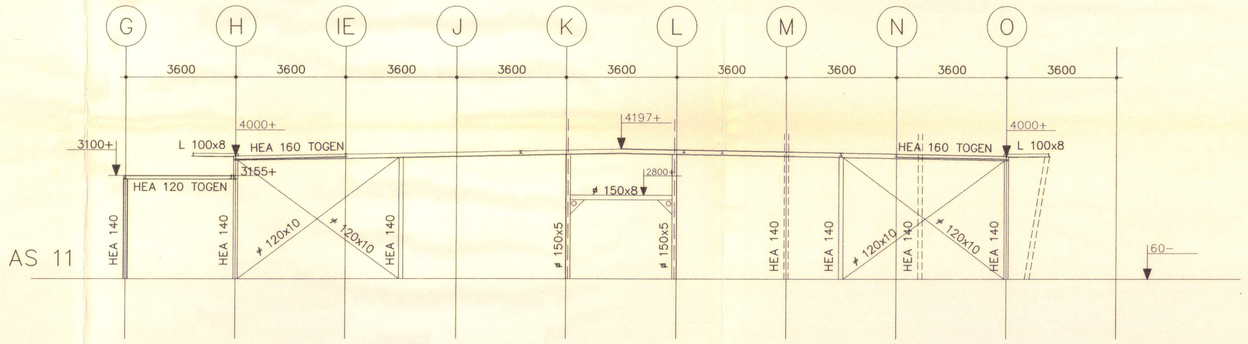


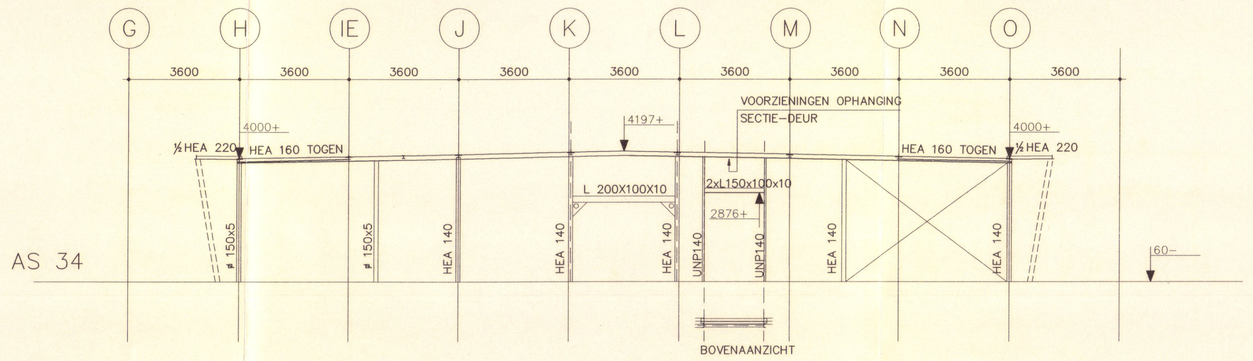


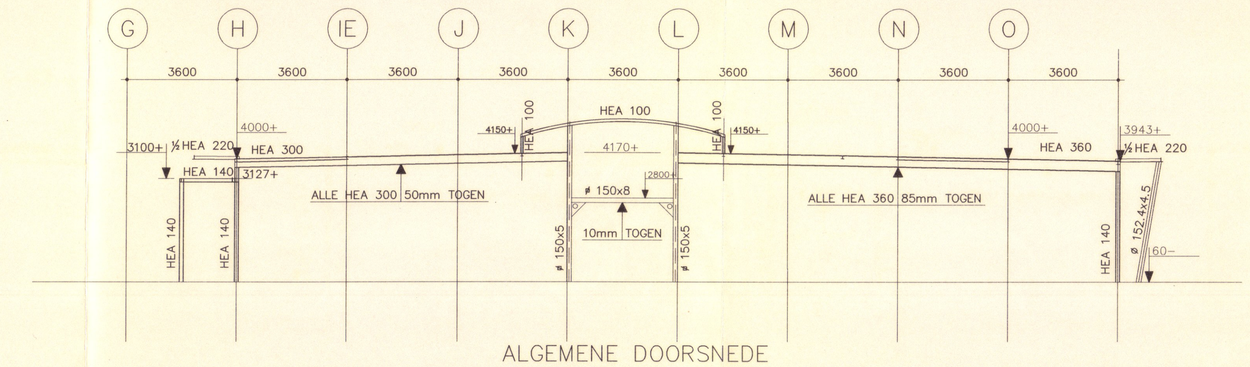
M20 LASSEN AAN PLAAT
DMV WARTELS VERBAND VERLENGEN

PRINCIPE DETAIL VERBAND M20

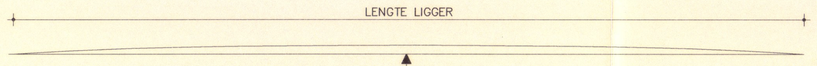






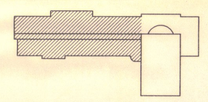


ALGEMENE DOORSNEDE



13mm	TOGEN	HEA 160/180
10mm	TOGEN	HEA 120/140
50mm	TOGEN	HEA 300
85mm	TOGEN	HEA 360
10mm	TOGEN	ø 150x8

SCHEMA PARABOLISCHE TOGEN



IHN Groningen
D.D.: 19-4-1995
Paraaf:
GECONTROLEERD

OPMERKINGEN STAALKONSTRUKTIE

- LASSEN MINIMAAL ⌀4 mm.
- STOMPE LASSEN VOORBEWERKEN.
- TE LASSEN VERBINDINGEN RONDOM LASSEN
- LATEIEN IN GEVELS, IJZERSTEK EN RESTAURANT L150x100x10. GANGWANDEN VEBO150/85
- STAALKWALITEIT ;
  WALSPROFIELEN : Fe 360 B / FeE 235 B,C,D NEN6770
  BUISPROFIELEN WARM : Fe 430 C / FeE 275 B,C,D NEN6770
  BUISPROFIELEN KOUD : Fe310 Fe 360 B / FeE 235 B,C,D NEN6770
- BOUTKWALITEIT : 8.8
- ANKERKWALITEIT : 8.8
- WERKTEKENINGEN E.D. DOOR LEVERANCIER
- KOLOMMEN ONDERSABELEN MET KRIMPVRIJE MORTEL

- BEHANDELING STAALKONSTRUKTIE ;
  VOLGENS BESTEK
  MINIMAAL STRALEN (Sa 2,5) EN 2x ANTI KORROSIE BEHANDELING
  THERMISCH VERZINKEN VOLGENS NEN 1275
  BRANDWERENDE BEKLEDEN

NR.	WIJZIGING	DATUM	GET.	GEZ.

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9712 gx groningen, kwinkenplein 59
tel. 050-184041 fax. 050-138157

GET. K.EGGENS	D.D. 20-03-95	GEZ.	BLAD.
FORMAAT A0	SCHAAL 1:100	WERKNR. 94371	07

Schaal = 1:100 Formaat = 1189x841 D:\ACAD\94371\DE.DWG